Qty:

6 Um:

Each

: BRACKET LOCATOR

: D23691

: N/A

: A

D2369 REV A

: 02/09/2008

Date:

Tuesday, 19/08/2008 4:03:51 PM

elser:

Julie Lecoca

Process Sheet

Drawing Name

Part Number

Material **Due Date**

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 41425

Type

S.O. No. :

: 11229 **Estimate Number**

P.O. Number

This Issue : 19/08/2008 Prsht Rev.

: NC

: // First Issue

: 38812 **Previous Run**

Written By

Checked & Approved By

Comment

Removed from 9 Digit

Est Rev:B now water jet

: SMALL /MED FAB

: Est Rev A

05-12-05 JLM 07-12-11 DD

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description: 5052-H32 .040 Sheet

1.0

M5052H32S040

Comment: Qty.:

1.4217 sf(s)/Unit Total:

Material: 5052-H34 or H32 0.040" thick

(M5052H32S.040)

Batch: 109 05%

8.5302 sf(s)

2.0

WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2369

Dwg Rev:___ Prog Rev:_

2-Deburr if necessary

3.0

QC2

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:_

INSPECT PARTS AS THEY COME OFF MACHINE







Dart Aerospace Ltd

W/O:			WORK ORDER	CHANGES					
DATE	STEP		PROCEDURE CHANGE	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			······································						
		±**							
		*		(*)					

Part No:	-	PAR #:	Fault Category:	NCR: Yes	No	DQA:	Date:
				QA: N	I/C C	losed:	Date:

NCR:	×		WORK ORDI	ER NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section B		Verification	Annroval	Anneoval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
		4						
	4							
						:		

NOTE: Date & initial all entries

Date:

Tuesday, 19/08/2008 4:03:51 PM

User:

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET LOCATOR

Job Number: 41425

Part Number: D23691

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/10 H MF 08-09-08

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

	WORK ORDER O	CHANGES	 · · · · · · · · · · · · · · · · · ·			
STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
•						
		STEP PROCEDURE CHANGE		STEP PROCEDURE CHANGE By Date	STEP PROCEDURE CHANGE By Date Qty	STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr

Part No):	PAR #:	Fault Cate	gory:	NC	R: Yes N	lo DQA:	Date: _	
						QA: N/C	Closed:	Date: _	
NCR:			WORK ORDE	ER NON-CONFO	DRMANCI	E (NCR)			
		Description of NC		Corrective Action	Section B		Verification	Ammerical	Ammanual
DATE	STEP	Section A	Initial Chief Eng	Action Descrip	otion	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector

		Description of NC		Corrective Action Section B		Verification	A	Ammerical
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
				90				
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		3		Ţ)				
				**				
		4						

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	41425
Description: Deck Plate Locator Bracket	Part Number:	D2369-1
Inspection Dwg: D2369 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

х	First Article	Prototype	
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.500	+/-0.010	,506	×			
4.500	+/-0.010	4.494	×			
1.000	+/-0.010	,995	×			
5.709	+/-0.010	5,712	×			·
37.996	+/-0.010	37.996	>			
38.297	+/-0.010	38.797	>		v =	
5.000	+/-0.010	4.948	8			
4.451	+/-0.010	4.45)	>9	1-1		
0.549	+/-0.010	,557	مح			
Ø0.191	+0.005/-0.000	193	2			
Ø0.128	+0.005/-0.000	,130	¥			
39.000	+/-0.010	39,000	×			
38.544	+/-0.010	39.544	×			
			3			i i
	-					
· · · · · · · · · · · · · · · · · · ·		-				

					2
Measured by:	1B	Audited by:	\$, ,	Prototype Approval:	N/A
Date:	9-9-9	Date:	08/09/00	Date:	N/A

A 04.06.25 New Issue P/O D350-616-015 KJ/JLM	Rev	Date	Change		Revised by	Approyed
// Citotical indication in the control in the contr	Α	04.06.25	New Issue	P/O D350-616-015	KJ/JLM OK	\J.11



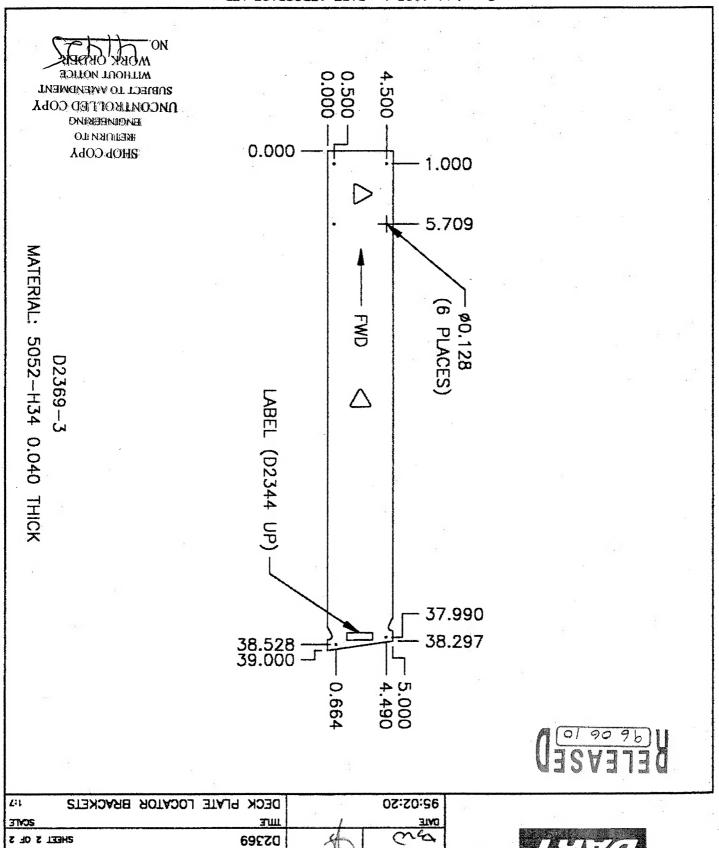


10000	AND TOWNS		
	10 ×	DARI AEROSPACE LID	PACE LTD
B WILLIAMS B.	B WILLIAMS		AIRFORT, CAMOA
CHECKED	APPRIOVED	DRAWING NO.	REV. A
20	う	02369	SHEET 1 OF 2
DATE		THE	SCAE
95:02:20		DECK PLATE LOCATOR BRACKET	BRACKET 1:7

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE 38.544 39.000 LABEL (D2364 UP) (2) 191.00 -000.0 645.0 005.0 \triangle **LMD** 000.2 -124.4 -002.4 37.996 38.297 - ¢0.128 (+ PLACES)

MATERIAL: 5052-H34 0.040 THICK

1-69220



CHECKED VALIDAED

B MILLIAMS B WILLIAMS

DEAMING NO.

NCTORIA INTERNATIONAL AIRPORT, CAMADA

REV. A